

ENGINEERING CHANGE NOTICE

Date: 02.10.24		ECN #: 487			
Project No.: D350-616		Created By: <i>[Signature]</i>	Checked By: <i>[Signature]</i>		
Project Name: EMERGENCY LITTER KIT		Approved By: (proj. manager) <i>[Signature]</i>	Approved By: (management if req'd) N/A		
Description of Change: RELEASE DSI 9236 REV. B					
Notification/Acceptance	Affected	Authorization			
QA	N/A	REQUEST FROM MKTG. APPROVED BY DS.			
Production	N/A				
Planning	N/A				
Marketing	N/A				
Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File	✓		KJ	02.10.24	02.10.24 <i>[Signature]</i>
Update Pink File	✓		KJ	02.10.24	02.10.24 <i>[Signature]</i>
Update D-Part Master Binder		✓			
Update Grey Project Binder	✓		DS	02.10.25	02.10.25 <i>[Signature]</i>
Update DEO Binder	✓		DS	02.10.25	02.10.25 <i>[Signature]</i>
Update Master Document List		✓			
Update Drawing Approval Record	✓		DS	02.10.25	04.09.10 <i>[Signature]</i>
Update Change Record Form		✓			
Move Electronic File	✓		DS	02.10.25	02.10.25 <i>[Signature]</i>
Notify TCA of Change	✓		DS	02.10.25	04.09.10 <i>[Signature]</i>
Notify FAA of Change		✓			
Update QSI 021		✓			
Update QSI 036		✓			
Scan Documents	✓		KJ	02.10.24	02.10.24 <i>[Signature]</i>
Update MIS Database		✓			
Update Access Database		✓			
Verification ARC		✓			
Notes:					
- DSI 9236 REV. B ADDED TO 616 BLUE FILE FOR ALL FUTURE KITS - DS SENT COPY TO TED KHOLSTED AT EUROCOPTER.					



DESIGN <i>[Signature]</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. DSI 9236	REV. B SHEET 1 OF 1
DATE 02.10.23		TITLE LITTER KIT	SCALE NTS
A	02.07.03	NEW ISSUE	
B	02.10.23	ADD DIMS; ADD OPTION TO CUT SLOT	

REFERENCE ONLY

DART SERVICE INSTRUCTION

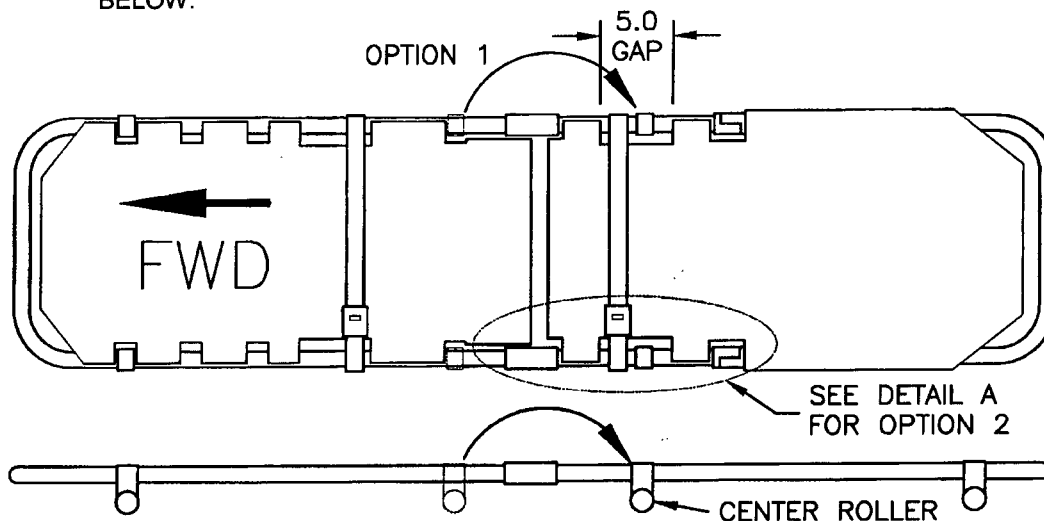
TO AMEND INSTALLATION DRAWING D350-616 REV. B

REF. CANADIAN STC: SH96-10

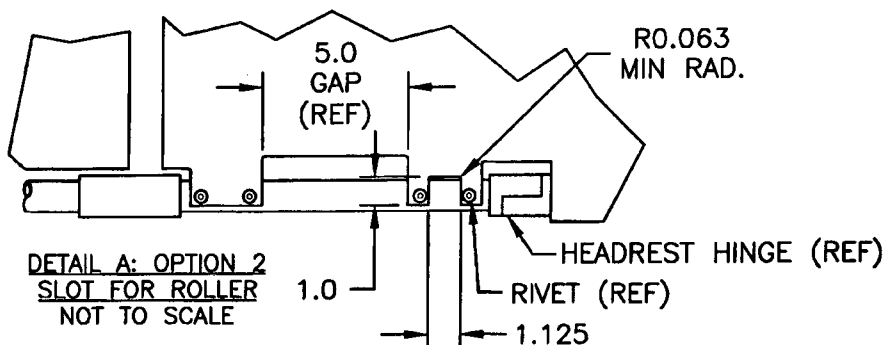
REF. FAA STC: SR00405NY

TO FACILITATE INSTALLATION OF THE D350-616-011 LITTER KIT WITH THE SEAT RAILS OF THE ENERGY ATTENUATING SEATS, IT IS ACCEPTABLE TO MOVE THE CENTER ROLLER SUPPORT AFT AS INDICATED:

OPTION 1- MOVE THE CENTER ROLLER ANYWHERE WITHIN THE 5.0" WIDE BELT GAP SHOWN BELOW.



OPTION 2- FOR COMPATIBILITY WITH EXTENDED SEAT RAILS, IT IS ALSO ACCEPTABLE TO CUT A 1.125" WIDE x 1.00" DEEP SLOT FOR INSTALLATION OF THE CENTER ROLLER JUST BEFORE THE HEADREST HINGE AS SHOWN BELOW. ENSURE THE SLOT IS CENTERED BETWEEN THE RIVETS AND LEAVES MAX. EDGE DISTANCE POSSIBLE.



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: OCT. 23, 2002
CERT. NO.: SH96-10
ISSUE NO.: #2

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